

# welding & brazing



## Pin Brazing Unit BB3

The portable BB3 is suitable for all types of installation and maintenance programmes.

The pin brazing process of the unit is electronically controlled to provide total consistency and is pre-programmed to three settings. The relevant setting is shown on each pack of brazing pins. When the correct setting is selected on the control panel, the process is automatically timed to provide an optimum brazed connection. If required, it is also possible to use brazing pins with a fuse wire.

The completely sealed batteries are of a high power design and can easily be recharged from a mains supply. The battery capacity is sufficient for approximately 150 brazes using the smallest type of brazing pin.

- Portable and easy to transport
- Electronically controlled for consistency and ease of use
- Up to 150 brazes without recharging batteries

35-001

### Specification

Dimensions: 430x430x600mm

Batteries: 12v 26AH

Output current (max): 260A

Weight: 47kg



15-007

Code	Description	Weight
15-001	Genset MPM 5/225 IEBH Welder/Generator	121.0kg ⊖
15-002	Genset MPM 5/180 ILPAE Welder/Generator	162.0kg
15-003	Genset MPM 7/250 IDRAE Welder/Generator	221.0kg
15-004	Genset MPM 10/300 IEL Welder/Generator	250.0kg
15-005	WASA ZED2 Wire Fed Unit	17.0kg
15-006	Welding Oven	7.5kg
15-007	Thermit Rail Welding Kit (complete)	149.0kg ⊖
15-008	Oxy-propane Cutting/Pre-Heat Equipment	7.0kg
15-009	Oxy-acetylene Cutting/Pre-Heat Equipment	7.0kg
15-010	Hilti TE104 110v Needle Gun (Vibration: 9.0M/s <sup>2</sup> )	12.0kg ⊖
35-001	BB3 Pin Brazing Unit	47.0kg

<sup>1</sup> Electric Powerpacks require a minimum of 5kVA.  
Hydraulic installation tools are supplied with one hose assembly.